1	A Treatment Composition
2	
3	Technical Field
4	
5	The invention relates to a treatment composition for
6	treating a surface. In particular, the invention
7	relates to a composition for treating teeth and
8	household cleaning surfaces.
9	
10	Background
11	
12	A great many toothpaste compositions have been
13	developed and marketed for several years now.
14	•
15	It is known that toothpaste formulations may contain
16	various components, in particular water, a wetting
17	agent (for example glycerol, sorbitol, xylitol or
18	polyethylene glycol, etc.), a thickener (for
19	example xanthan gum), a source of flouride (usually
20	sodium fluoride or sodium monoflurophosphate (anti-

tooth-decay), a colorant, a flavouring, a sweetener, 1 a fragrance, a preserving agent, a surfactant and/or 2 additive, etc. 3 4 They generally also contain an abrasive agent which 5 must, by its mechanical action, remove dental plaque 6 while at the same time not subjecting the teeth 7 themselves to unacceptable abrasion. 8 9 Among the abrasive agents usually employed, mention 10 may be made of sodium bicarbonates and calcium 11 phosphates, sodium metaphosphates, aluminas and, in 12 13 recent years, silicas. 14 However, the agents of the prior art, in particular 15 silica and alumina abrasive agents in toothpaste 16 compositions, are not always of desirable refractive 17 index or porosity. 18 19 It is an object of the invention to overcome at 20 least some of the above disadvantages. 21 22 Statements of Invention 23 24 According to the invention, there is provided a 25 treatment composition which comprises a particulate 26 erasing agent, the particles of the erasing agent 27 28 being dimensioned to roll along a surface. embodiment, the treatment composition is a personal 29 care treatment composition, such as, for example, a 30 dental care treatment composition. Other types of 31

personal care treatments include skin exfoliation 1 2 and personal washing. 3 In this specification, the term "particulate erasing 4 agent" should be understood as referring to a 5 multiplicity of relatively soft particles which are 6 dimensioned to be rolled along a surface and which, 7 during such a rolling action, pick up debris, 8 stains, plaque, tartar or the like from the surface, 9 especially dental and gum surfaces, in a manner 10 similar to which an eraser rubs pencil markings off 11 12 a page. 13 14 In a particularly preferred embodiment of the invention, the dental treatment composition 15 comprises a toothpaste or a toothgel. Typically, the 16 particulate erasing agent comprises between 20% and 17 40% of the toothpaste or toothgel composition. In an 18 19 alternative embodiment, the dental treatment composition comprises particulate erasing agent in a 20 powder form, along with instructions explaining how 21 the composition is administered to the teeth. 22 23 The invention also relates to the use of a 24 particulate erasing agent in a dental treatment 25 composition, wherein the particles of the erasing 26 agent are dimensioned to roll along a surface. 27 28 The invention also relates to a method of treating 29 teeth comprising the steps of:

applying a suitable amount of a dental treatment 1 composition according to the invention onto a 2 suitable applicator for the composition; 3 using the applicator to rub the composition onto a 4 surface of the teeth such that at least some of the 5 particles of the erasing agent roll along at least a 6 7 portion of the teeth; and 8 optionally rinsing the composition off the teeth. 9 Typically, the applicator is a toothbrush, 10 interdental brush, or soft rubber cup. When the 11 applicator is a brush, it may be manually, 12 mechanically or electrically operated. 13 14 The invention also relates to the use of the process 15 of the invention in one or more dental applications 16 selected from the group comprising: teeth brushing; 17 teeth whitening; teeth cleaning; plaque and tartar 18 19 removal; and general cleaning or polishing of the teeth. In this specification, the term teeth should 20 be taken to include gums and mucous membranes of the 21 buccal cavity, and prosthetic parts such as crowns, 22 bridges and complete or partial dentures. 23 the process may involve either blast application 24 using some form of particle accelerator, or manual 25 application, of the treating agent. Manual 26 27 application includes conventional brushing, rubbing, polishing or the like. 28 29 The invention also relates to the use of the process 30 31 of the invention in treating bone or in skin exfoliation treatment. 32

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2	In another embodiment, the treatment composition is
3	a household care treatment composition. Thus, for
4	example, the treatment composition may be a hard
5	surface cleaner which may take the form of a
6	particulate solid, a gel or a fluid such as a cream.
7	In one embodiment, the hard surface treatment
8	composition is suitable for use in cleaning surfaces
9	such as baths, showers, sinks, tiled surfaces and
10	the like. In another embodiment, the hard surface
11	treatment composition is suitable for cleaning
12	kitchen utensils such as pots, pans and other
13	cooking and eating utensils. In another embodiment,
14	the hard surface treatment composition is suitable
. 15	for cleaning and/or polishing brassware, silverware
16	and other metallic objects.
17	•
18	The invention also relates to a method of treating a
19	hard surface comprising the steps of:
20	applying a suitable amount of a hard surface
21	treatment composition according to the invention
22	onto a suitable applicator for the composition;
23	using the applicator to rub the composition onto a
24	hard surface such that at least some of the
25	particles of the erasing agent roll along at least a
26	portion of the hard surface; and
27	optionally rinsing the composition off the hard
28	surface.
29	
30	The invention also relates to a method of

exfoliating skin comprising the steps of:

applying a suitable amount of an exfoliating 1 2 treatment composition according to the invention onto a suitable applicator for the composition: 3 4 using the applicator to rub the composition onto skin such that at least some of the particles of the 5 6 erasing agent roll along at least a portion of the 7 skin; and optionally rinsing the composition off the skin. 8 9 10 In one preferred embodiment, exfoliating treatment composition is applied by hand and in such cases the 11 12 applicator may be a users hand. Otherwise, a 13 particle accelerator may be used to apply the 14 composition. 15 16 The invention also relates to the use of 17 precipitated or aggregated alkali metal carbonate as 18 an erasing agent in personal and household care. 19 treatment compositions, especially personal and 20 household care cleaning compositions. 21 22 The invention also relates to the use of precipitated or aggregated alkali metal carbonate in 23 24 dental treatments, personal washing, skin exfoliating, and household cleaning, compositions. 25 26 Typically, the precipitated or aggregated alkali 27 28 metal carbonate is precipitated or aggregated 29 calcium carbonate (PCC). Typically, the PCC has an 30 average particle size between 30 and 1000 microns. 31 Preferably, the PCC has an average particle size between 30 and 500 microns, more preferably between 32

1 30 and 100 microns. Typically, the PCC has an average particle size between 70 and 90 microns. 2 Suitably, the PCC has an average particle size which 3 is preferably more than 50 microns, particularly 4 when it is used for dental treatment. Methods of 5 sizing the particles will be well known to those 6 skilled in the art. For example, vibrating sieves 7 may be employed to separate out particles within a 8 given range, for example, 70 to 90 microns. 9 10 In one embodiment of the invention, the dental 11 12 treatment composition comprises at least 3% water (W/W), generally at least 5% water (W/W). 13 14 Preferably, the particles of the erasing agent 15 comprise a precipitate or aggregate of an insoluble 16 17 alkali metal salt. Typically, the salt is a 18 carbonate. Suitably, the alkali earth metal is 19 calcium. Most preferably, the particles of the erasing agent comprise a precipitate or aggregate of 20 insoluble calcium carbonate. Typically, the 21 precipitate or aggregate of insoluble calcium 22 carbonate is obtained by a nitric acid method or a 23 calcium oxide method. In one preferred embodiment, 24 the particles of the erasing agent comprise an 25 aggregate of calcite crystals formed into a round 26 shape during crystallisation. 27 28 Preferably, the particles are generally round. 29 this specification the term "generally round" as 30 applied to particles should be understood to mean 31 any shape which of particle which enables the 32

particle to easily assume a rolling motion when 1 moved along a surface. As such, while the term is 2 primarily intended to refer to spherical particles, 3 in one aspect it is not intended to exclude other 4 types of spheroids such as spheres having an oblong 5 or elliptical shape. Ideally, the particles are 6 round. Typically, the particles will have an 7 irregular surface configuration. 8 9 Ideally, the particles are relatively soft. 10 Generally, the particles have an average hardness of 11 less than 10 Mohs, typically less than 8 Mohs, and 12 preferably less than 6 Mohs. Typically, the 13 particles will have an average hardness of at least 14 1 Mohs, and preferably of at least 2 Mohs. 15 preferred embodiment of the invention, the particles 16 will have an average hardness of about 3 Mohs. 17 Typically, the particles have an average maximum 18 diameter of between 30 and 1000 microns. Suitable 19 methods of measuring Mohs hardness will be well 20 known to those skilled in the field. 21 22 In one embodiment of the invention, the particles 23 have an average maximum diameter of between 30 and 24 1000 microns, preferably between 60 and 120 microns, 25 and most preferably between 70 and 80 microns. 26 27 Typically, the particulate erasing agent comprises 28 between 1 and 75% of the total composition (W/W). 29 Preferably, the particulate erasing agent comprises 30 between 20 and 40%, most preferably between 25 and 31 35%, of the total composition (W/W). 32

1 2 In one embodiment of the invention, the dental treatment composition comprises a paste or a gel. 3 Preferably, the dental treatment composition is a 4 5 toothpaste. Alternatively, the dental treatment composition may comprise a teeth whitening 6 composition, a plaque removal composition, a 7 toothgel, a polishing paste, or the like. 8 9 In one embodiment of the invention, the dental 10 treatment composition comprises a powder which, 11 optionally, is used as an additive in a further 12 13 component or components. 14 The invention also relates to the combination of a 15 16 dental treatment composition according to the invention contained within a dispenser for the 17 18 composition. Typically, the dispenser comprises a deformable tube. Other types of dental care 19 composition dispensers are also envisaged such as, 20 21 for example, piston pumps. 22 The invention also relates to a use of a particulate 23 24 erasing agent in a dental treatment composition, wherein the particulate erasing agent comprises 25 particles which are dimensioned to roll along a 26 surface and which ideally have an average maximum 27 diameter of between 30 and 1000 microns. 28 29 The invention also relates to the use of an alkali 30 metal carbonate, typically precipitated or 31

aggregated alkali metal carbonate, as a liquid 1 hydrocarbon absorbing agent. 2 3 4 The invention also relates to a process for absorbing liquid hydrocarbon comprising the steps of 5 bringing an alkali metal carbonate into contact with 6 the liquid hydrocarbon, allowing the alkali metal 7 8 carbonate absorb the liquid hydrocarbon, and 9 removing the alkali metal carbonate. 10 11 In this specification, the term "liquid hydrocarbon" 12 should be understood as including oil, petroleum and 13 diesel. 14 Suitably, the process and use is suitable for 15 cleaning up spilled oil. 16 17 18 Brief Description of the Drawings 19 The invention will be more clearly understood from 20 21 the following description of some embodiments thereof, given by way of example only, with 22 reference to the following figures in which: 23 24 Fig 1 is an illustration of a particle of a treating 25 agent according to the invention; and 26 27 Fig 2 illustrates the process of the invention. 28 29 30 Detailed Description 31

Referring to the drawings, and initially to Fig 1, 1 there is illustrated a particle, indicated generally 2 by the reference numeral 1, which is used in the 3 process of the invention. The particle is a 4 particle of precipitated calcium carbonate and has a 5 generally round, and slightly irregular, shape and a 6 rough, irregular, surface configuration. 7 8 Referring to Fig 2, the process of the invention is 9 illustrated in which the particle 1 is rubbed along 10 a surface 2 of a tooth having a coating 3 of plaque 11 to be removed. Due to the nature and the round 12 shape of the particle 1, upon impact the particle 1 13 rolls along the surface, rubbing the surface and 14 absorbing the coating 3 onto a surface of the 15 particle. This has the net effect of removing the 16 coating from the surface without causing any damage 17 18 to the surface. 19 20 Example 1 21 Method of production of particulate erasing agent 22 23 (Calcium Oxide Method) 24 Production of insoluble calcium carbonate particles 25 is carried out by providing free Ca++ in a liquid 26 with a PH over 7 by dissolving calcium oxide in 27 water. Addition of CO2 results in the precipitation CaCO3. $Ca^{++} + 2OH^{-} + CO_{2} \rightarrow CaCO_{3} + H_{2}O$

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1	
2	Various other methods of production of particles
3	forming part of treating agents according to the
4	invention have been investigated using various types
5	of substrates including plastic, metal and polymer.
6	Examples of these methods include:
7	
8	<u>Chemical</u>
9	
10	There are numerous chemical methods for producing
11	particulate erasing agents. Generally, chemical
12	methods result in very fine powder particle sizes.
13	Such methods include Sol Gel, chemical
14	precipitation, Reaction, reduction (hydrogen in an
15	autoclave to reduce metal salts to the metal),
16	decomposition (eg metal carbonyls) and Electrolysis.
17	
18	Example 2
19	
20	One specific method includes the steps of dissolving
21	apatite in nitric acid (Nitric Acid Method). The
22	thus formed liquid is cooled to crystallise out
23	calcium nitrate. Calcium nitrate crystals are then
24	separated from the thus-formed slurry by
25	centrifugation or filtration. NH3 and CO2 is then
26	added to the calcium nitrate, resulting in
27	precipitation of CaCO3 and ammonium nitrate liquid.
28	The precipitated CaCO3 is then separated by
29	filtering.
30	
31	Spray drying

This is the most widely used industrial process 1 involving particle formation and drying. 2 highly suited for the continuous production of dry 3 solids in either powder, granulate or agglomerate 4 form from liquid feedstocks as solutions, emulsions 5 6 and pumpable suspensions. 7 8 Aggregation 9 The most common method of aggregation is where the 10 constituents are physically mixed together with an 11 organic binder. The solvent is then driven off and 12 the resultant material sized. The binder should be 13 burnt off during spraying. This process is used in 14 the manufacture of NiAl, AlSi or polyester powders. 15 The most common method of agglomeration is where the 16 constituents are physically mixed together with an 17 organic binder. The solvent is then driven off and 18 the resultant material sized. The binder should be 19 burnt off during spraying. This process is used in 20 the manufacture of NiAl, AlSi-polyester powders. 21 22 The use of spray drying has become another common 23 method for the aggregation of powders. 24 slurry is formed with the constituents and this is 25 then fed into a rotary spray head. 26 Here, the slurry forms an atomised cloud which is solidified by an 27 opposing warm air stream to produce a powder. 28 method is used for ceramics such as zirconia and cermets such as WC-cobalt. The powder is largely

spherical but in the as spray dried state can be

porous and friable. The material is often densified

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1	and stabilised by sintering and/or spray
2	densification.
3	
4	There are also methods of mechanical aggregation (eg
5	the Hosakawa method) where for example a hard
6	constituent is mechanically driven into a softer
7	matrix particle to form a composite powder. Indeed,
8	simple ball grinding can be used to mechanically
9	alloy two or more constituents together.
10	·
11	Although sintering can be used as part of the spray
12	drying process it can also be used alone as a method
13	to manufacture powders. The constituents are mixed
14	together and heated to get some solid state
15	diffusion going and then the resultant product is
16 ·	crushed. A number of repeated cycles can be used to
17	promote further alloying in which case the powder is
18	called a "reacted" powder.
19	
2.0	Atomisation
21	·
22	There are a number of atomisation techniques which
23	all rely on the production of a molten pool as the
24	source. Atomisation methods include Rotating
25	Electrode, Vibrating Electrode (arc), Centrifugal
26	(from a melt) and Rapid Solidification (eg aluminium
27	ribbon). However, by far the most commonly used
28	methods are either water or gas atomisation.
29	
30	<u>Others</u>
31	
32	- Solid State Reduction

_	- Electionysis
2	- Electrodeposition
3	Mechanical Comminution
4	
5	The sources of commercially available precipitated
6	calcium carbonate, and one means of manufacture, are
7	listed in the paper entitled "Fine-Ground and
8.	Precipitated Calcium Carbonate" by Larisa Gorbaty,
9	Andreas Leder and Yuka Yoshida, published in the
10	Chemical Economics Handbook (1996 - SRI
11	International).
12	
13	Toothpaste Compositions
14	
15	As described above, the dental treatment composition
16	of the invention may take the form of a toothpaste.
17	In this regard, particulate erasing agent
18	(precipitated calcium carbonate as formed in Example
19	2) may be added to a toothpaste composition in an
20	amount of 30 % of the toothpaste composition (w/w) .
21	Prior to addition of the erasing agent it is sized
22	using vibrating sieves to ensure that the particles
23	have an average diameter of about 70 microns. Other
24	suitable sizing methods will be apparent to those
25	skilled in the art. Details of toothpaste
26	formulations will be well known to those skilled in
27	the field dental treatment compositions and will not
28	be described in any detail in this specification.
29	
30	Personal Wash Compositions

1	The particulate erasing agent as produced in Example
2	2 (precipitated calcium carbonate) may be used in
3	the formulation of personal wash compositions such
4	as, for example, soap, shower gel, body wash, and
5	the like. The amount of particulate erasing agent
6	added to the compositions can be varied depending on
7	the type of product. Otherwise, the composition of
8	such personal wash composition will be known to
9	those skilled in the field of personal wash
10	formulation. Personal wash composition according to
11	the invention are particularly suitable for washing
12	oil and hydrocarbon-based soil from the skin and
13	from other objects.
14	
15	Skin Exfoliating Compositions
16	·
17	The particulate erasing agent as produced in Example
18	2 (precipitated calcium carbonate) may be used in
19	the exfoliation of skin in compositions such as, for
20	example, soap, shower gel, body wash, and the like.
21	The amount of particulate erasing agent added to the
22	compositions can be varied depending on the type of
23	product. Otherwise, the composition of such skin
24	exfoliating compositions will be known to those
25	skilled in the field of personal wash formulation.
26	objects.
27	
28	Household Care Composition
29	
30	The formulation of household care composition,
31	including hard surface cleaners in the forms of
32	creams and particulate solids, will be well known to

1	those skilled in the field of household cleaning and
2	polishing composition formulation.
3	
4	Liquid Hydrocarbon Absorbing
5	
6	Precipitated calcium carbonate (PCC) having a
7	particle size of about 70 microns (as prepared
8	above) is used to remove oil spilled on the ground.
9	The PCC is poured onto the oil in an amount
10	sufficient to cover the oil. The PCC is then left
11	to absorb the oil. After a suitable amount of time,
12	the PCC is then swept up thereby removing the oil.
13	
14	The invention is not limited to the embodiments
15	hereinbefore described which may be varied in both
16	construction and process step without departing from
17	the invention.
18	

1 Claims

2

- 3 1. A dental treatment composition which comprises
- 4 a particulate erasing agent, the particles of the
- 5 erasing agent being dimensioned to roll along a
- 6 surface, wherein the particles have an average
- 7 maximum diameter of between 30 and 1000 microns.

8

- 9 2. A dental treatment composition as claimed in
- 10 Claim 1 in which the particles of the erasing agent
- 11 comprise a precipitate or aggregate of an insoluble
- 12 alkali metal carbonate.

13

- 14 3. A dental treatment composition as claimed in
- 15 Claim 2 in which the particles of the erasing agent
- 16 comprise a precipitate or aggregate of insoluble
- 17 calcium carbonate.

18

- 19 4. A dental treatment composition as claimed in
- 20 any preceding Claim in which the particles have an
- 21 average hardness of between 1 and 10 Mohs.

22

- 23 5. A dental treatment composition as claimed in
- 24 Claim 5 in which the particles have a hardness of
- 25 between 2 and 4 Mohs.

26

- 27 6. A dental treatment composition as claimed in
- 28 any preceding Claim in which the particles are
- 29 generally round.

7. A dental treatment composition in which the particulate erasing agent comprises between 3 and 75 % of the total composition (W/W).

4

8. A dental treatment composition as claimed in any preceding Claim in the form of a paste, gel or

7 powder.

8

- 9 9. A dental treatment composition as claimed in
- any of Claims 1 to 7 which is a toothpaste, a
- 11 toothgel, a polishing paste or a powder additive.

12

- 13 10. In combination, a dental treatment composition
- 14 according to any of Claims 1 to 9, contained within
- 15 a dispenser or package for the composition.

16

- 17 11. The combination of Claim 10 in which the
- 18 dispenser comprises a deformable tube.

19

- 20 12. Use of a particulate erasing agent in a dental
- 21 treatment composition, wherein the particles of the
- 22 erasing agent are dimensioned to roll along a
- 23 surface, and have an average maximum diameter of
- 24 between 30 and 1000 microns.

25

- 26 13. The use of Claim 12 wherein the particles of
- 27 the erasing agent comprise a precipitate or
- 28 aggregate of an insoluble alkali metal carbonate
- 29 such as calcium carbonate.

30 ·

1	14. The use of Claims 12 or 13 in which the dental
2	treatment composition is a toothpaste, a toothgel, a
3	polishing paste or a powder additive.
4	
5	15. A method of treating teeth comprising the
6	steps of:
7	 applying a suitable amount of a dental
8	treatment composition of any of Claims 1 to 11
9	onto a suitable applicator for the
10	composition;
11	- using the applicator to rub the composition
12	onto a surface of the teeth such that at least
13	some of the particles of the erasing agent
14	roll along at least a portion of the teeth;
15	and
16	-rinsing the composition off the teeth.
17	
18	16. A method according to Claim 15 in which the
19	applicator is a toothbrush, an interdental
20	toothbrush, or a soft rubber cup.
21	
22	17. Use of a particulate erasing agent to clean
23	hard surfaces, wherein the particles of the erasing
24	agent are dimensioned to roll along a surface, and
25	have an average maximum diameter of between 30 and
26	1000 microns.
27	
28	18. A hard surface cleaning composition comprising
29	a particulate erasing agent and a carrier for the
30	erasing agent, wherein the particles of the erasing
31	agent are dimensioned to roll along a surface, and

1 have an average maximum diameter of between 30 and 2 1000 microns. 3 A hard surface cleaning composition as claimed 4 5 in Claim 18 in the form of a liquid, cream, gel or 6 paste. 7 Use of a particulate erasing agent to exfoliate 8 9 skin, wherein the particles of the erasing agent are dimensioned to roll along a surface, and have an 10 11 average maximum diameter of between 30 and 1000 12 microns. 13 14 A skin exfoliating composition comprising a 15 particulate erasing agent and a carrier for the 16 erasing agent, wherein the particles of the erasing agent are dimensioned to roll along a surface, and 17 have an average maximum diameter of between 30 and 18 19 1000 microns. 20 21 A skin exfoliating composition as claimed in 22 Claim 21 in the form of a liquid, cream, gel or 23 solid. 24 Use of a particulate erasing agent in a shower 25 23. 26 gel or liquid body wash product, wherein the 27 particles of the erasing agent are dimensioned to 28 roll along a surface, and have an average maximum 29 diameter of between 30 and 1000 microns. Use of a particulate erasing agent to absorb liquid hydrocarbons, wherein the particles of the

30

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- 1 erasing agent are dimensioned to roll along a
- 2 surface, and have an average maximum diameter of
- 3 between 30 and 1000 microns.

1/1



